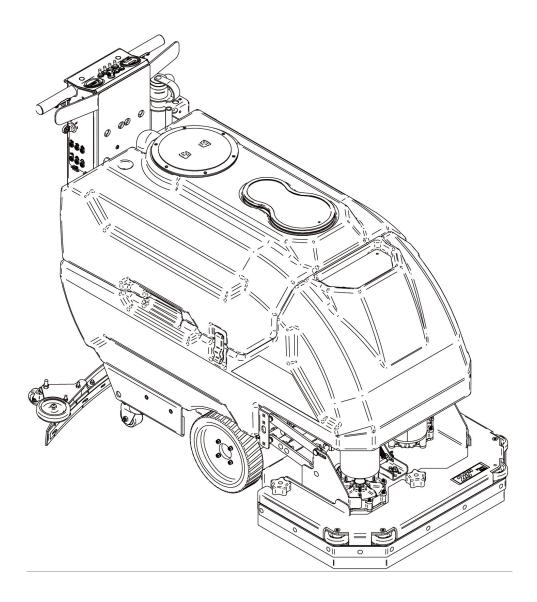


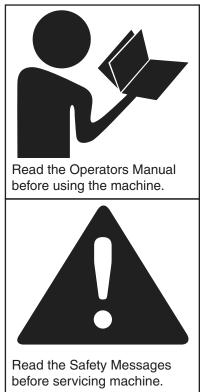


Operator Manual (EN)

Models:

28" & 32" Disk 26" & 30" Cylindrical 24" & 28" Orbital





INTRODUCTION

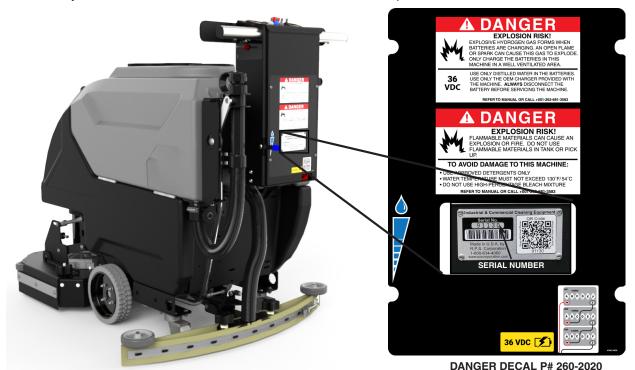
This manual is furnished with each new machine. This manual will allow the Operator to get the best performance out of your RPS manufactured Scrubber-Drier, Sweeper, Burnisher, or Orbital Scrubber. Read this manual thoroughly before operating or servicing the machine.

This machine will provide excellent performance, but the best results will be obtained at the most minimum costs if:

- The machine is regularly maintained per the Authorized Local Distributor.
- The machine is operated with reasonable care and caution.
- The machine is maintained with manufacturer supplied parts.

Locate Serial Number

The serial number of your machine is located on the lower half of the control panel of the machine.



AS OUR POLICY IS ONE OF CONSTANT IMPROVEMENT - ALL INFORMATION AND SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.

Intended use

The Timberline L-Series walk-behind scrubber is intended for commercial applications with hard floor surfaces such as concrete, VCT, tile and grout, stone, ect. This machine is not designed to clean carpets or sand wooden surfaces. Use only OEM pads/brushes and commercially available floor cleaning detergents. Do not use this machine other than described in this Operator Manual.

Machine Data

| Fill out while installing machine for future reference |
|--|
| Model No |
| Serial No |
| Installation Date - |

Uncrating Machine

Inspect machine for damage before unloading, if any damage has occurred report it to the carrier. Contact distributor or RPS Corp. for missing components.

Remove protective shipping frame then locate and unscrew the metal bracket connecting the machine to the pallet. Before removal the scrub head should be in the raised position. Using the supplied ramp carefully back the machine off the pallet.

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Important Safety Messages

You will see four kinds of safety reminders in this manual:

ADANGER

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

ACAUTION

CAUTION indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury or damage to this machine or nearby objects. CAUTION also can be used to alert against unsafe practices.

A WARNING

WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

NOTICE

NOTICE indicates information considered important, but not hazard-related. This safety message may be related to property damage or warranty warnings.

Your safety, and that of others, is very important. Operating this machine safely is an important responsibility.

DO NOT OPERATE THIS MACHINE:

- Unless you are trained and authorized to do so by your RPS Authorized Local Distributor
- Unless you have read and understood this Operator's Manual
- On surfaces with greater than a 3° grade.
- Within 25' (8m) of Loading Docks

WHEN OPERATING THIS MACHINE:

- Remove loose objects from the floor that could be projected from the rotating Brushes
- Keep your hands and feet away from the rotating Brushes
- Do not operate this machine where flammable liquids, vapors, or dust are present
- Use caution when maneuvering

BEFORE LEAVING THE MACHINE:

- Drain "clean" Solution & "dirty" Recovery solution into APPROVED drains
- Park the machine on a level surface
- Turn the machine off & remove key

BEFORE SERVICING THE MACHINE:

• Disconnect the Batteries

ADANGER

Explosive hydrogen gas forms when Batteries are charging. An open flame or spark can cause this gas to explode. Serious personal injury or property damage could occur. Only charge the Batteries in this machine in a well ventilated area.

ADANGER

Flammable materials can cause an explosion or fire. Do not use flammable materials in Tank or pick up.

A WARNING

The Batteries in this machine produce hazardous voltage which can cause electrical shock, burns and/ or electrocution. Always disconnect Batteries before servicing this machine.

A WARNING

When climbing or descending ramps, always drive machine forward. To avoid overturning the machine, Do not back down ramps. Do not drive across inclines. Do not turn while ascending or descending ramps. Overturning the machine can cause serious injury or death.

A WARNING

Do not use water that exceeds 135°F / 57°C. If water is above said temperature, this will void the Tank Warranty.

A WARNING

Do not park this machine on ramps or slopes. Always park this machine on a level, hard surface. Do not operate this machine outdoors or on uneven surfaces.

A WARNING

The Batteries in this machine contain sulfuric acid, which causes burns to skin. If battery acid contacts clothing or skin, rinse the effected area with cold water immediately. If battery acid gets on your face or in your eyes, flush the area immediately with cold water and seek medical attention.

A WARNING

To avoid electrical shock, do not operate this machine over electrical floor outlets.

ACAUTION

To avoid damage to this machine, use only cleaning solutions and replacement parts recommended by the manufacturer.

ACAUTION

Do not operate this machine if any parts have been damaged or removed.

A WARNING

Dress safely. Do not wear rings or metal wrist watches when servicing this machine, as they can cause an electrical short circuit which can cause serious burns.

AWARNING

Do not remove, paint over or destroy warning decals. If warning decals become damaged, call 1-262-681-3583 for free replacements.

A WARNING

Dress safely. Do not wear a neck tie, scarf, or any loose or dangling clothing while operating this machine. Loose or dangling clothing or neck-wear can tangle in rotating parts, causing serious injury or death.

A WARNING

Always turn off this machine before leaving it unattended. Do not allow untrained persons to operate this machine.

A WARNING

NO RIDERS. Do not carry passengers on this machine. Do not use this machine as a stepladder or work platform.

AWARNING

Understand the dynamic braking system before you operate the machine on ramps. Machine may coast.

AWARNING

Before you service a Battery, always wear face protection, protective gloves and protective clothing. Battery acid or battery explosion can cause serious injuries.

ACAUTION

Always use the automatic battery charger provided by the manufacturer of this machine to charge the Batteries of this machine. It is designed to charge the Batteries at the appropriate rate. If you must use a different charger, disconnect the Batteries before charging to avoid damage to the electronic speed controller.

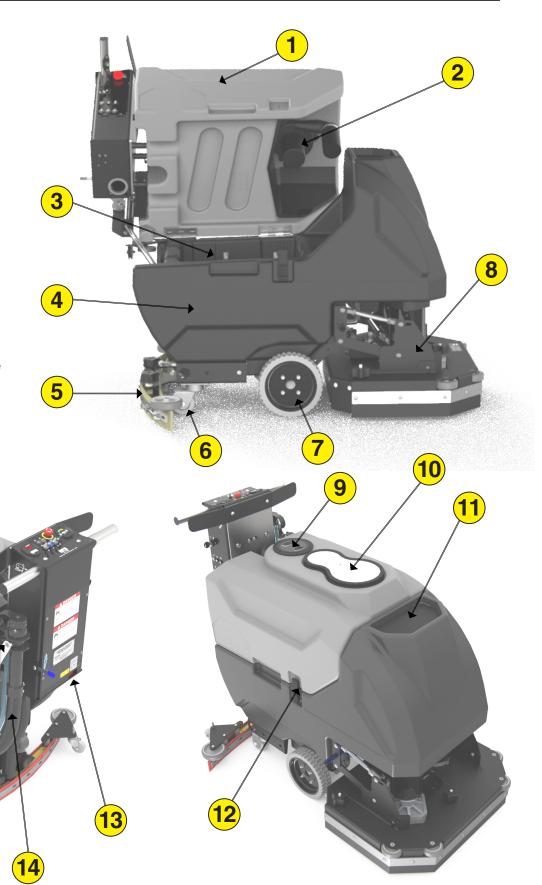
ACAUTION

To avoid damage to the electronic control components of this machine, Do not store this machine outdoors. Do not pressure wash this machine.

OPERATION

Machine Overview

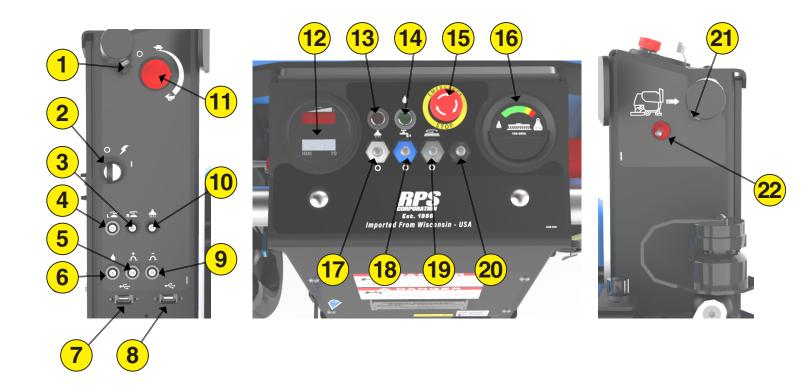
- 1. Recovery Tank
- 2. Vac Motor
- 3. 3x 12VDC Batteries
- 4. Solution Tank
- 5. Squeegee
- 6. Rear Caster Wheel
- 7. Tire
- 8. Scrub Deck
- 9. Recovery Tank Clean Out
- 10. Foam Float Ball & White Filter
- 11. Solution Fill
- 12. Tank Latch
- 13. Charging Port
- 14. Recovery Drain Hose
- 15. Solution Sight Tube & Drain Hose
- 16. Squeegee Lever



Central Command Overview

- 1. Drive Switch
- 2. Key Switch
- 3. Right Brush Circuit Breaker
- 4. Left Brush Circuit Breaker
- 5. Positive BUSS Circuit Breaker
- 6. Pump Circuit Breaker
- 7. USB Port (Optional)
- 8. USB Port (Optional)
- 9. Negative BUSS Circuit Breaker
- 10. Vac Circuit Breaker
- 11. Speed Control Knob

- 12. Battery Gauge/Hour Meter
- 13. Vac Clog Indicator Light (Optional)
- 14. Solution Indicator Light
- 15. E-Stop
- 16. Brush Pressure Gauge
- 17. Vac Switch I/O
- 18. Solution Switch I/O
- 19. Deck Switch Up (I) / Down (O)
- 20. Down Pressure Toggle Switch (Optional)
- 21. Drive Switch
- 22. Reverse Switch

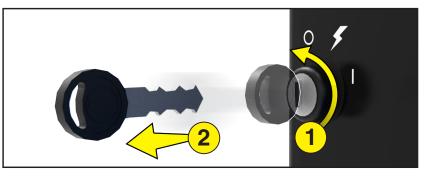


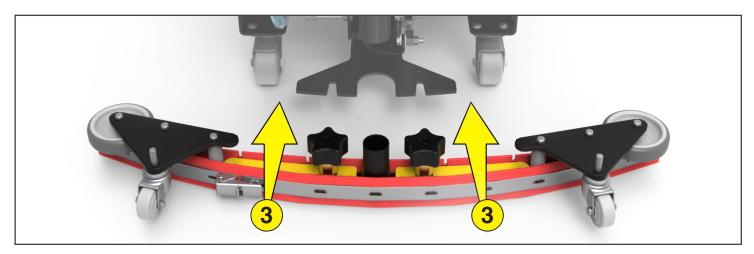
OPERATION

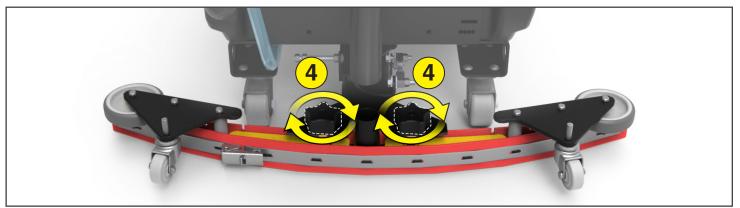


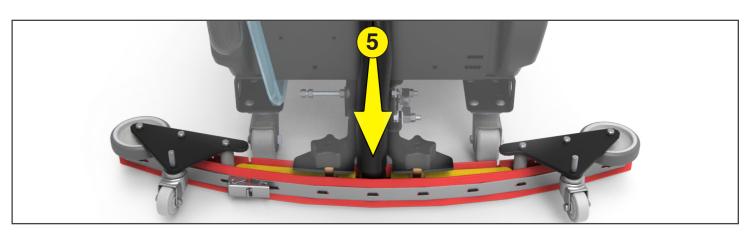
Squeegee Installation







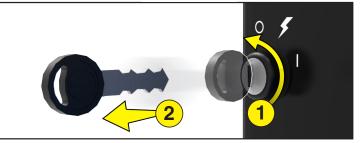


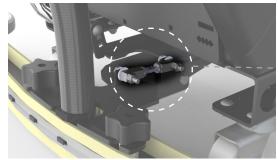


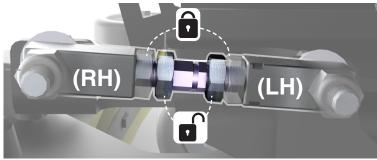


Squeegee Adjustment

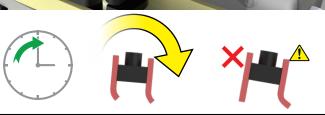


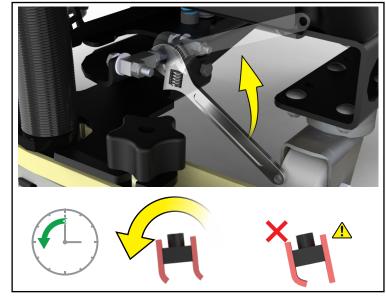


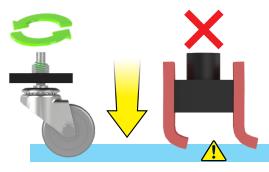


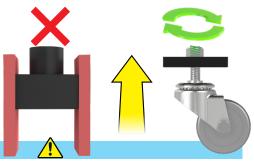






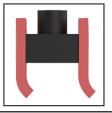














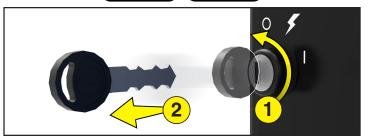
OPERATION

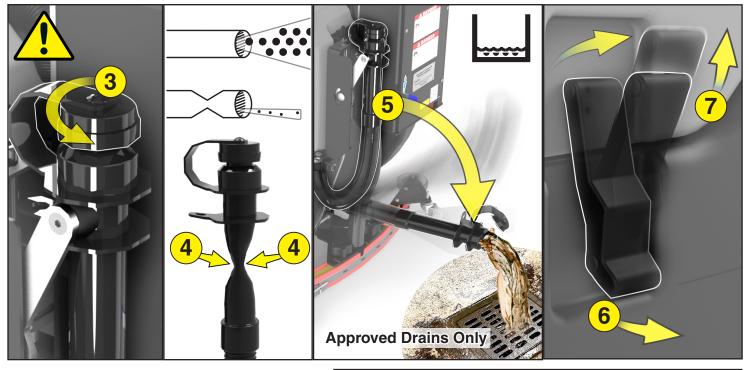




Battery Setup









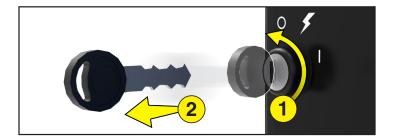


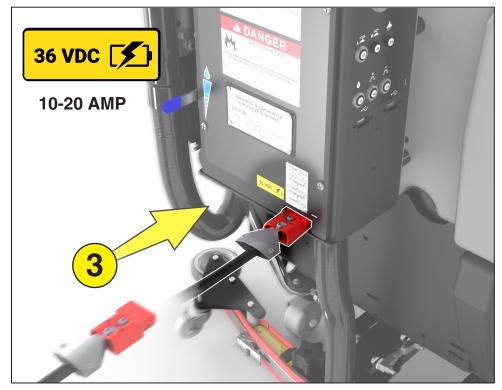


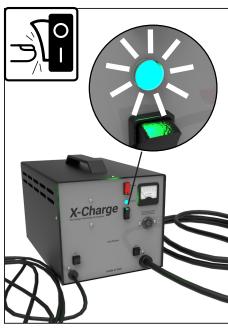


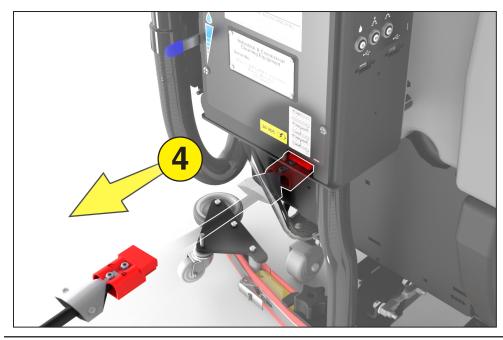
Battery Charger Use

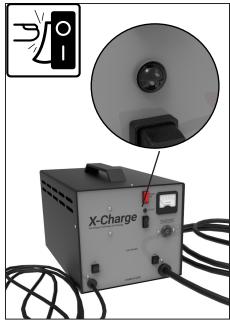










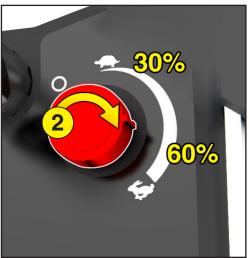


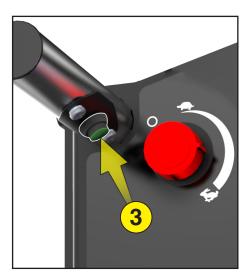
OPERATION

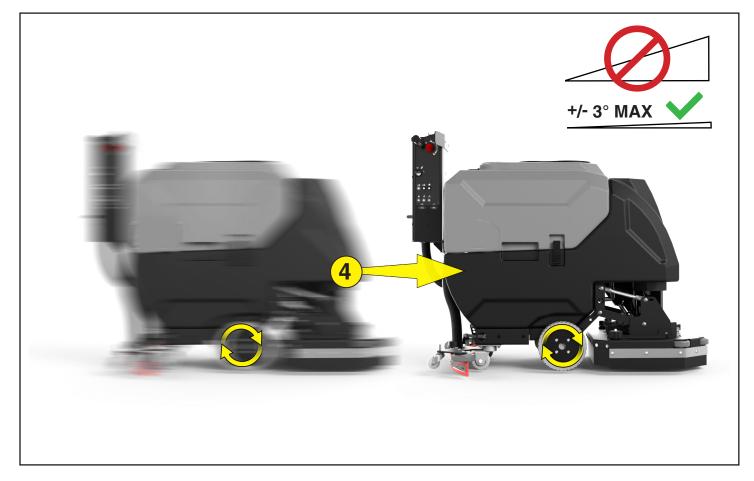
Forward Drive







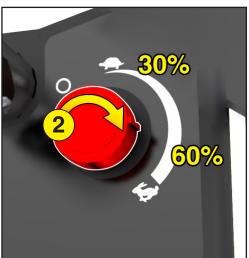




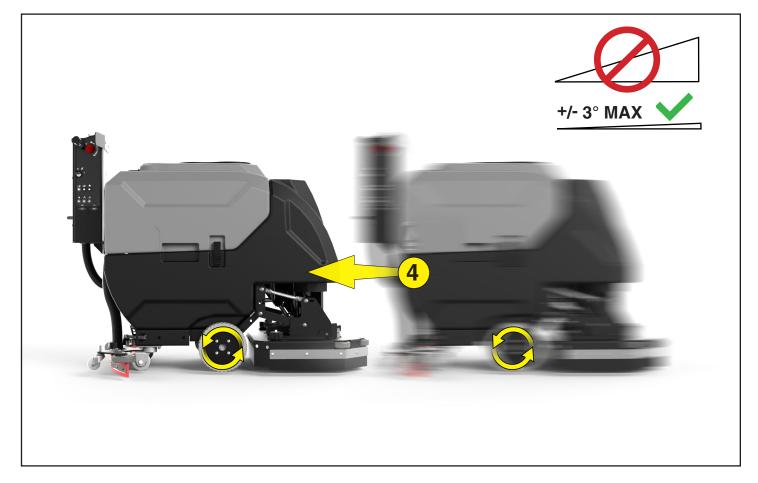


Reverse Drive







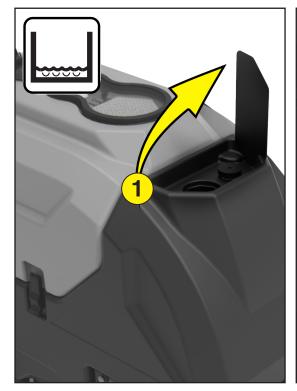


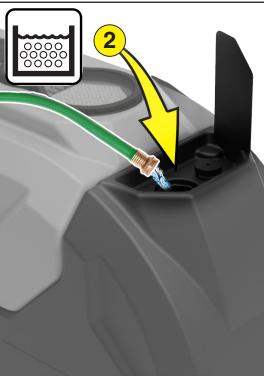
OPERATION

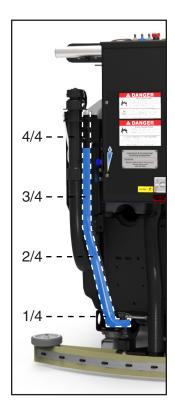
Fill Solution Tank

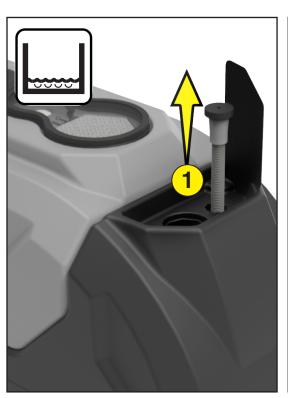


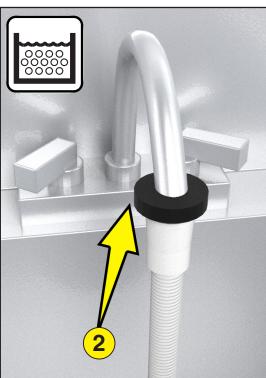


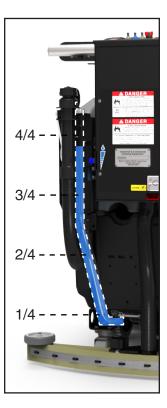








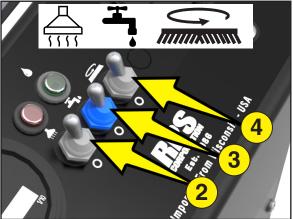


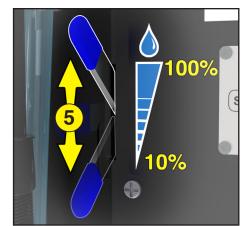


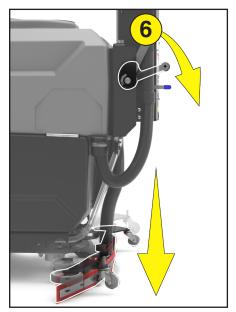


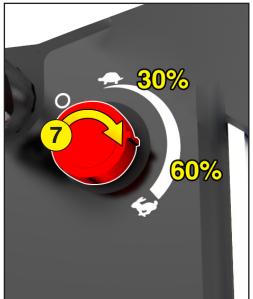
Scrubbing

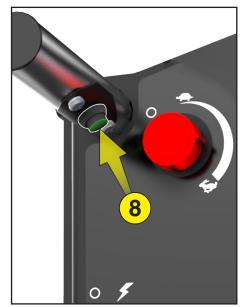


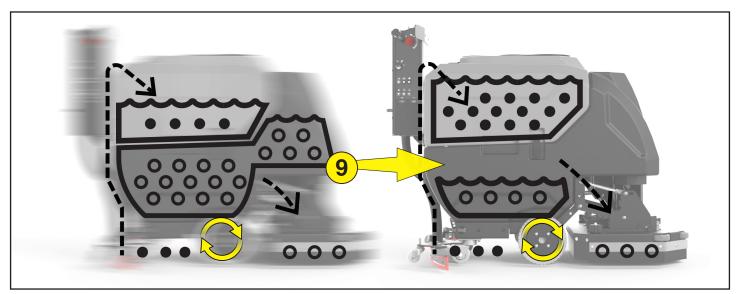












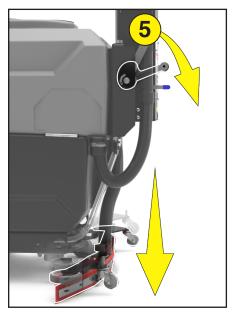
OPERATION

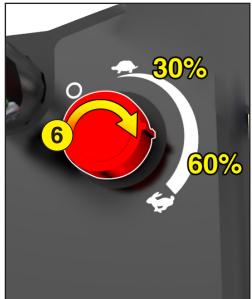
Drying

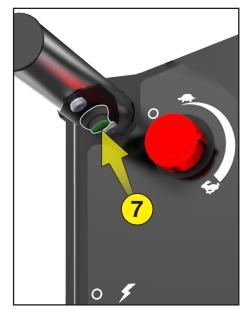


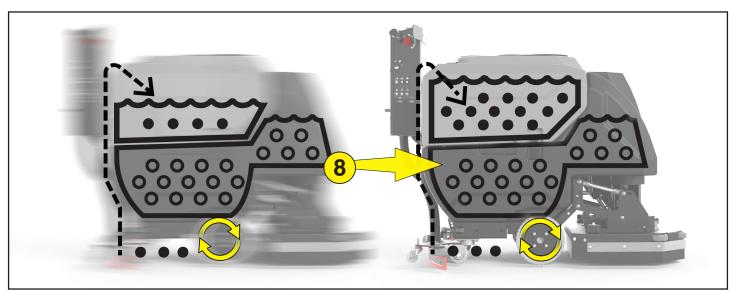








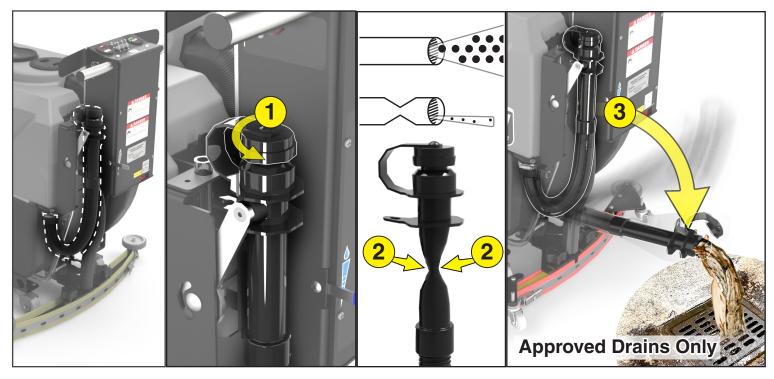




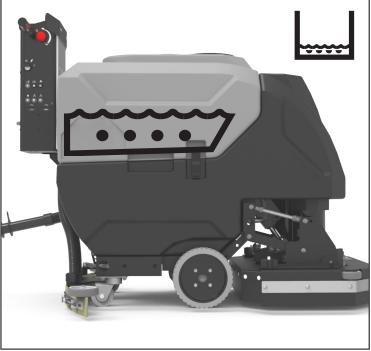




Drain Recovery Tank







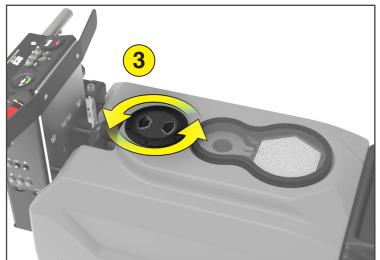
OPERATION

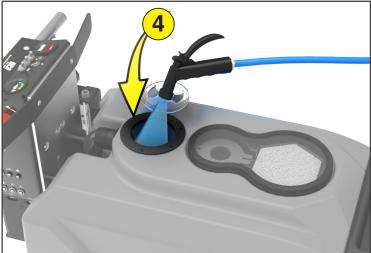
Flushing Recovery Tank









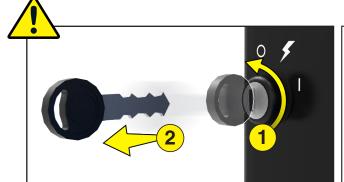


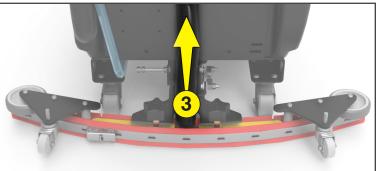


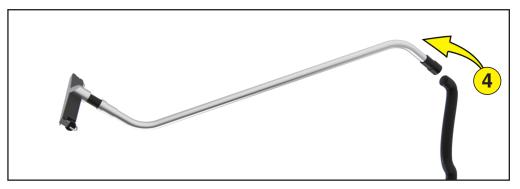




Vac Wand











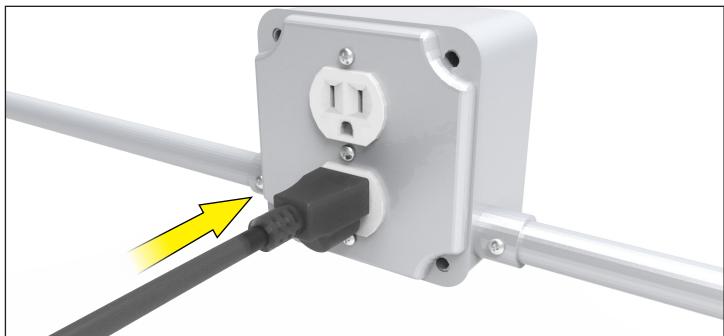


OPTIONS

Onboard Charger



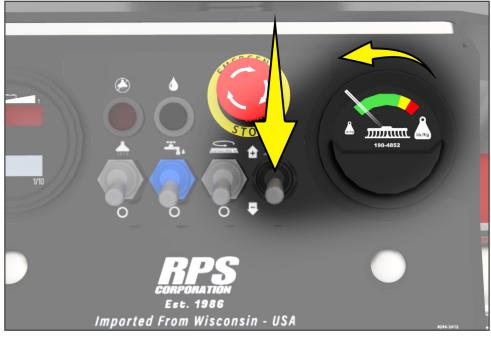






Brush Pressure +/-



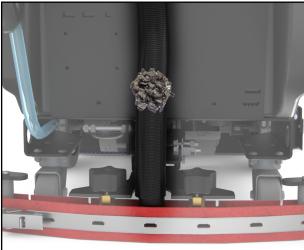


OPTIONS

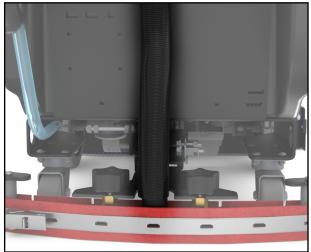
Vac Clog Light







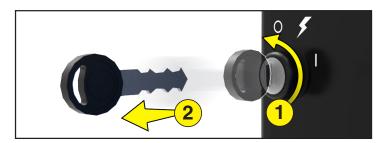


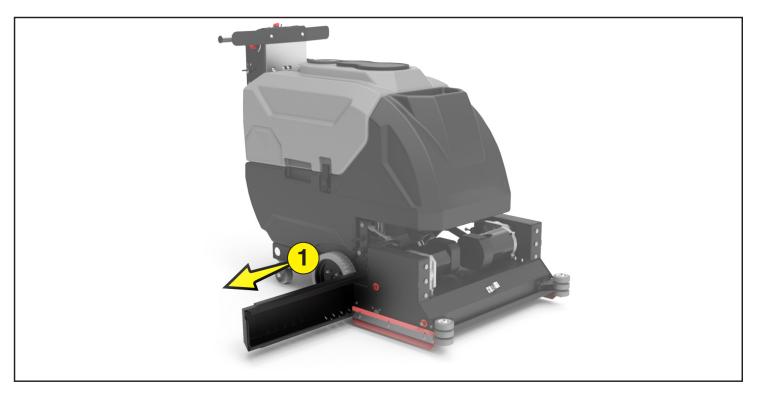


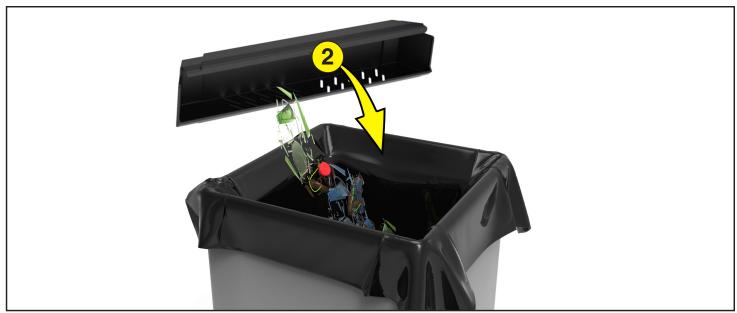


Clean Cylindrical Hopper







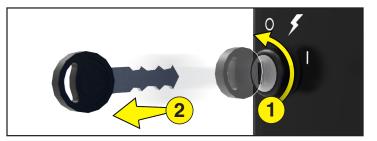


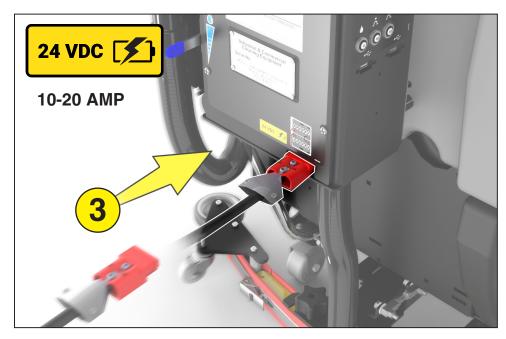
DAILY MAINTENANCE

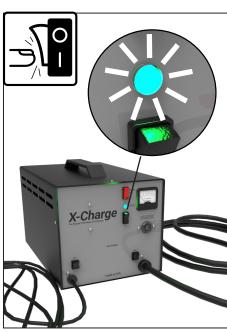


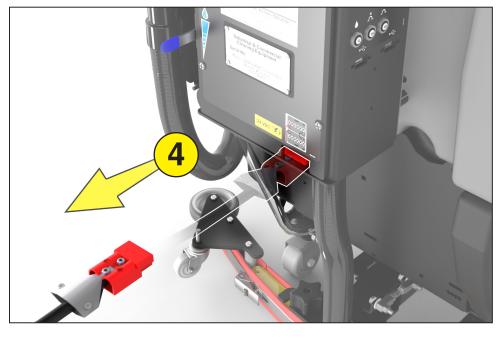
Charge Batteries

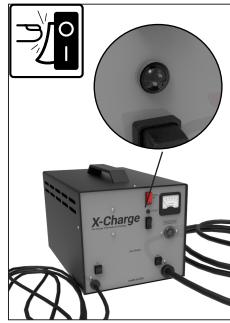








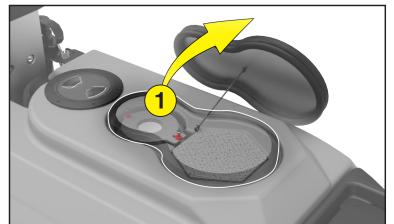


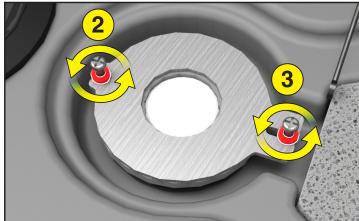


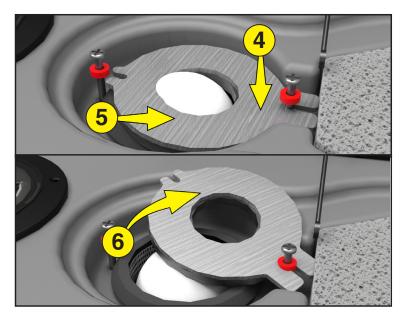


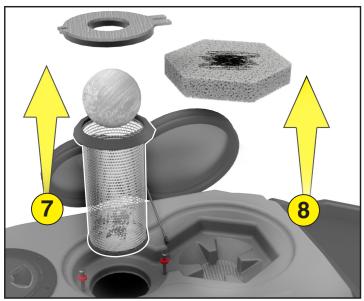


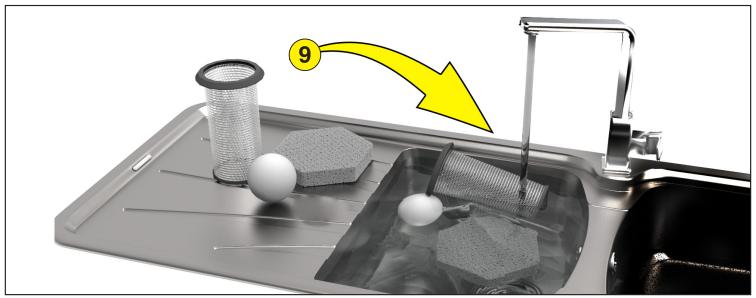
Clean White Filter/Screen









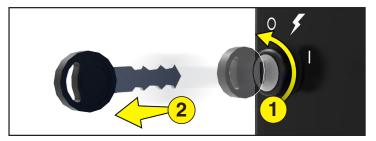


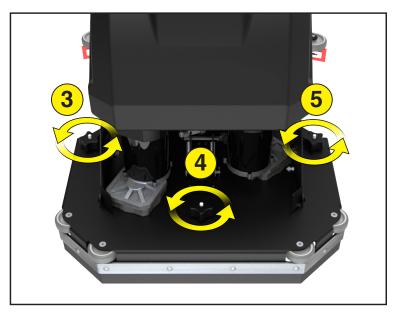
WEEKLY MAINTENANCE (<25 HRS)



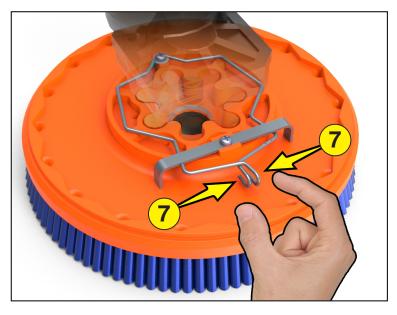
Rotate Disk Brushes











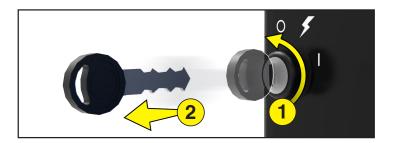


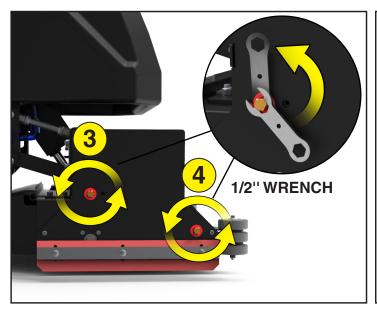


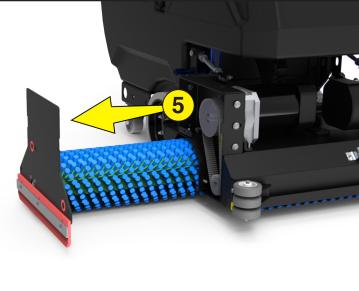


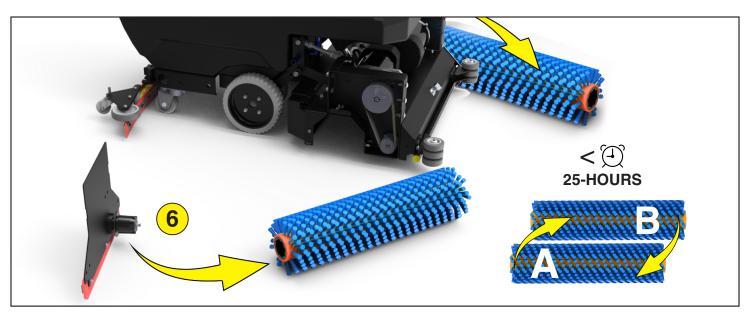
Rotate Cylindrical Brush









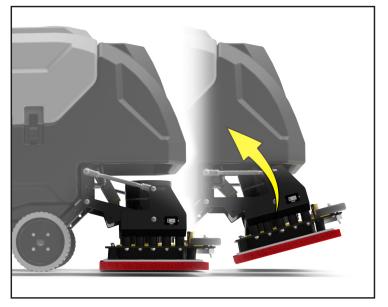


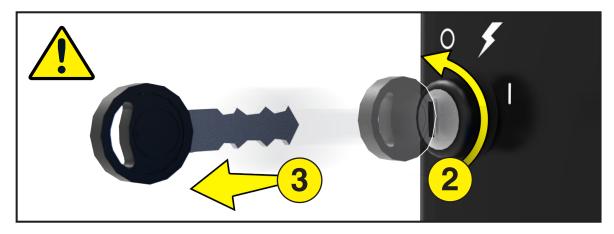
WEEKLY MAINTENANCE (<25 HRS)

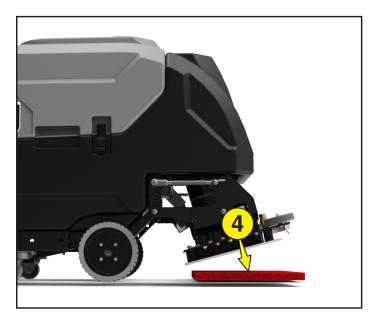


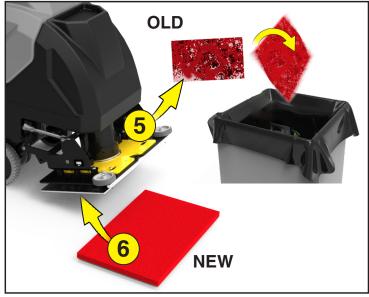
Replace Orbital Pads











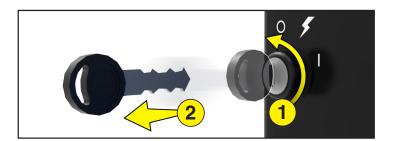




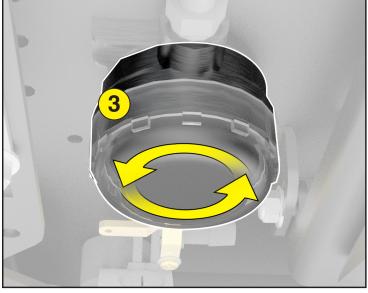


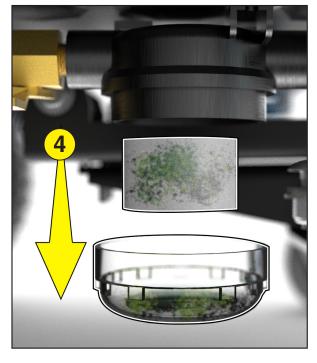
Clean Solution Filter









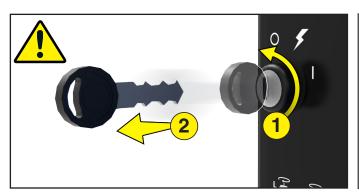


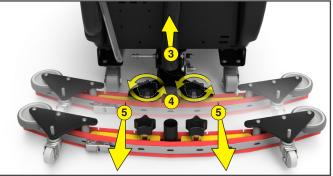


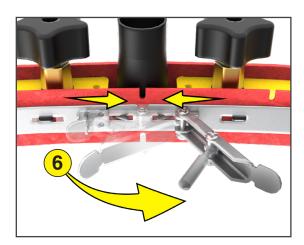
WEEKLY MAINTENANCE (<25 HRS)

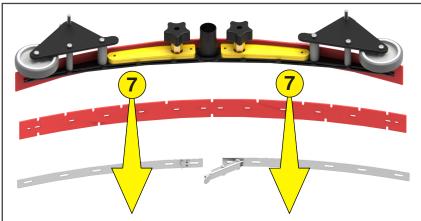


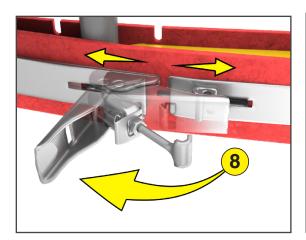
Squeegee Blade Replacement

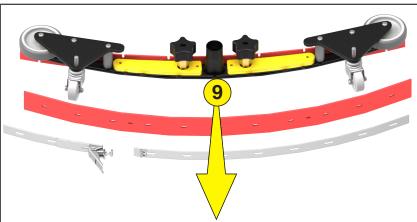


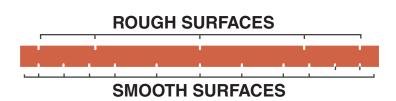


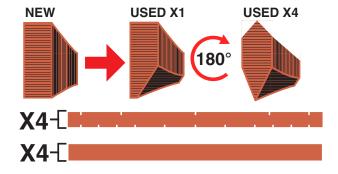










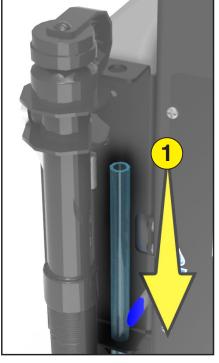


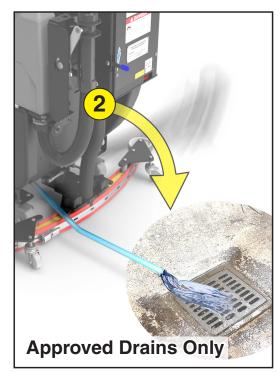


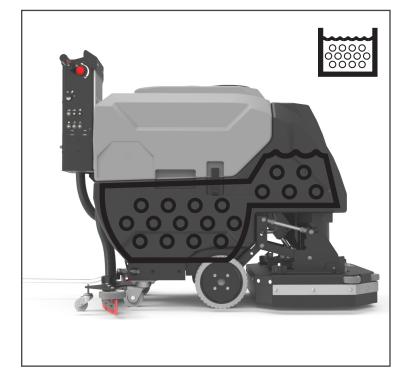


Drain Solution Tank









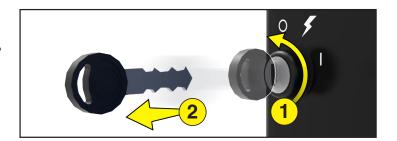


MONTHLY MAINTENANCE (<100 HRS)

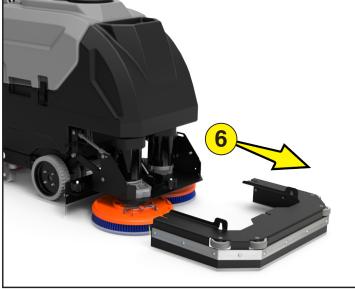


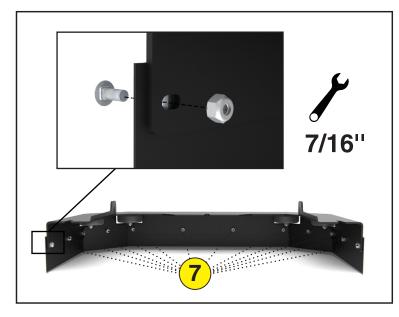
Deck Shroud Curtain Replacement

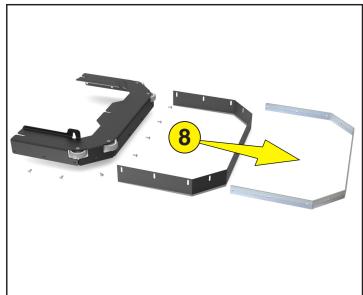










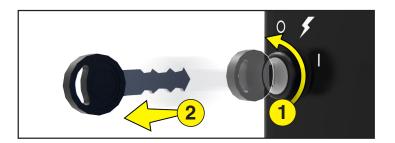


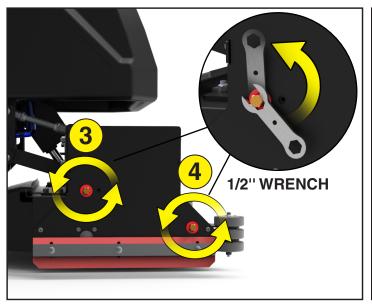


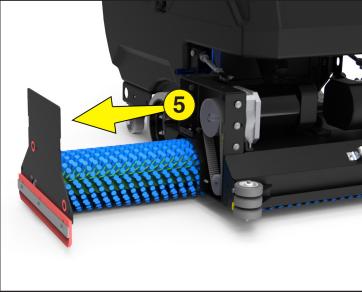
MONTHLY MAINTENANCE (<100 HRS)

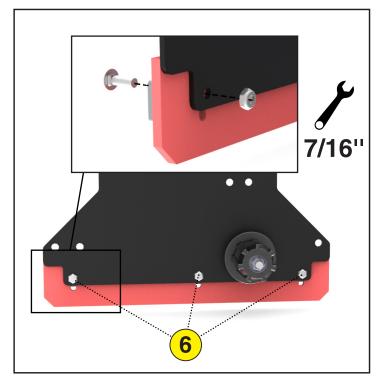
Cylindrical Side Wiper Replacement

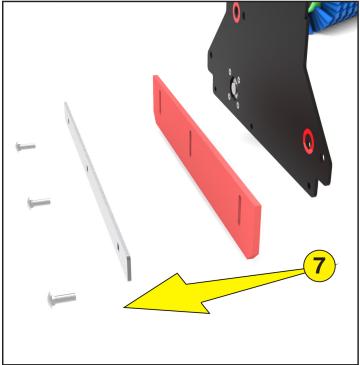








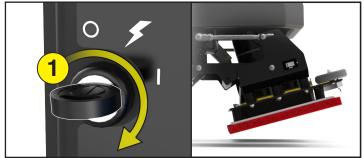




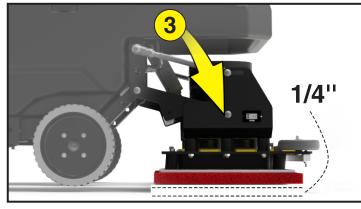
MONTHLY MAINTENANCE (<100 HRS)

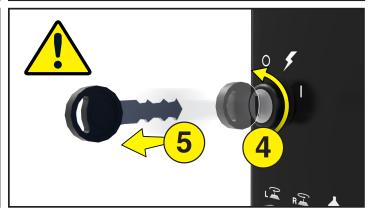


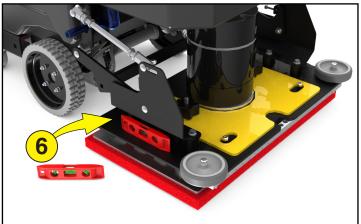
Deck Leveling

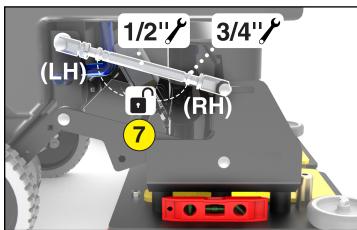


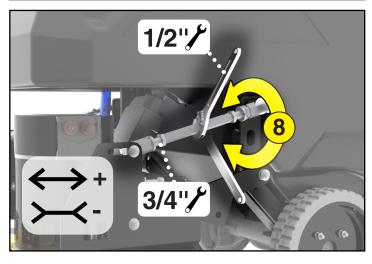














Common Wear Parts

EDGE PADS AND SCREENS:

| DESCRIPTION | 24"×14" SCRUBDECK | 28"×14" SCRUBDECK |
|--------------------------------------|----------------------|----------------------|
| White Pad | N/A | EDGE-4054 |
| Red Pad | EDGE-2404 | EDGE-4053 |
| Blue Pad | EDGE-2403 | EDGE-4052 |
| Green Pad | EDGE-2402 | EDGE-4051 |
| Black Pad | EDGE-2401 | EDGE-4050 |
| White Driver Pad | N/A | EDGE-4058 |
| 60 Grit Sand Screen | N/A | EDGE-4059 |
| 80 Grit Sand Screen | N/A | EDGE-4060 |
| 100 Grit Sand Screen | N/A | EDGE-4061 |
| 120 Grit Sand Screen | N/A | EDGE-4062 |
| 150 Grit Sand Screen | N/A | EDGE-4063 |
| 400 Grit HD Non Woven Polishing Pad | N/A | 300-2014400 |
| 800 Grit HD Non Woven Polishing Pad | N/A | 300-2014800 |
| 1500 Grit HD Non Woven Polishing Pad | N/A | 300-20141500 |
| 3000 Grit HD Non Woven Polishing Pad | N/A | 300-20143000 |
| 6000 Grit Diamond Poly Pad | N/A | EDGE-4070 |
| Tile/Grout Renovator Pad | N/A | EDGE-4048 |
| Dominator HD Strip Pad | N/A | EDGE-4055 |
| Maroon ECO Prep Pad | EDGE-2407 | EDGE-4056 |
| Microfiber Pad | EDGE-2436 | EDGE-6036 |

Common Wear Parts

ROUND DISK BRUSHES:

NOTICE

The ## in Disk Column Denotes Desk Pad Size: 14", 16"

| BRUSHES | DISK | LEVEL |
|----------------------------|----------|----------|
| Midi Grit | 706-##C | Medium |
| Light Grit | 706-##PS | Moderate |
| Nylon | 706-##N | Light |
| Pad Driver | 706-##D | |
| Pad Driver Pad Retainer | #40-433 | |
| Pad Driver Spring Clip | #40-423 | |

ROUND DISK PADS:

NOTICE

The ## in Disk Column Denotes Desk Pad Size: 14", 16"

| DISK PADS | DISK | LEVEL | COLOR |
|-------------|----------|-----------|-------|
| Super Black | ##-422BB | Very High | Black |
| Black | ##-422B | High | Black |
| Brown | ##-422BR | High | Brown |
| Green | ##-422G | Medium | Green |
| Blue | ##-422BL | Moderate | Blue |
| Red | ##-422R | Moderate | Red |
| White | ##-422W | Light | White |

CYLINDRICAL BRUSHES:

| BRUSHES | MODEL 26" CYLINDRICAL | MODEL 30" CYLINDRICAL | LEVEL |
|------------|--------------------------|--------------------------|----------|
| Midi Grit | 75-246C | 75-286C | Medium |
| Light Grit | 75-246PS | 75-286PS | Moderate |
| Nylon | 75-246N | 75-286N | Light |

SQUEEGEE BLADE KITS & COMPLETE SQUEEGEE ASSEMBLIES:

| SQUEEGEE SIZE | | | 28" DECK | 30" DECK | 32" DECK |
|------------------|----------|----------|----------|----------|----------|
| 41" Squeegee | Optional | Optional | Optional | Standard | Standard |

| SQUEEGEE SIZE | LINATEX BLADE KIT | GUM RUBBER BLADE KIT | URETHANE BLADE KIT | NANORADE BLADE KIT | COMPLETE SQUEEGEE ASSEMBLIES |
|------------------|----------------------|-------------------------|-----------------------|-----------------------|------------------------------------|
| 41" Squeegee | 241-770L | 241-770G | 241-770U | 241-756N | 241-7180 |

| SQUEEGEE MATERIAL: | USED FOR: | | | | |
|--------------------|---|--|--|--|--|
| LINATEX | Provides best wear and tear resistance. Not designed for use with harsh chemicals. | | | | |
| URETHANE | Provides best resistance when dealing with harsh chemicals, oils, fuels, etc. | | | | |
| GUM | Provides best drying performance on rough/grouted floor types by sealing over irregularities. Short life. | | | | |
| NANORADE | Increased durability, optimal water pick up and reduced friction. | | | | |

NOTICE

Squeegee blade kits include (1) Rear Blade, (1) Front Blade, and (2) Caster Wheels with hardware.

NOTICE

Squeegee Assemblies (complete) listed above all come with Nanorade blades.



PM Sheet



| CUSTOMER & MACHINE INFORMATION | | | | | | | |
|--------------------------------|----------|---------------|----------|--|--|--|--|
| Customer: | | | Email: | | | | |
| | | | | | | | |
| Address: | | | Phone: | | | | |
| | | | | | | | |
| City: | State: | Zip: | Contact: | | | | |
| | | | | | | | |
| Serial #: | Model #: | Work Order #: | | | | | |
| | | | | | | | |

NOTE: Start with Machine filled at least with ½ Tank of water. Turn ON Machine and Test Functionality of Machine

| CHECK OPERATION & CONDITION OF | IN SPEC | REPAIR | PROBLEM | |
|--------------------------------------|---------|--------|---------|--|
| Key Switch | | | | |
| Battery Gauge | | | | |
| Deck Up / Down – Brush Switch | | | | |
| Brush Pressure +/- Toggle (Optional) | | | | |
| Vacuum Switch - ON / OFF | | | | |
| Squeegee Lever - Up/Down | | | | |
| Solution Switch - ON/OFF | | | | |
| Solution Flow Lever +/- | | | | |
| Green Drive Buttons - L & R | | | | |
| Reverse Toggle Switch | | | | |
| E-Stop (Optional) | | | | |

NOTE: Drain Solution & Recovery Tank fully. Rinse out Recovery Tank

| CLEAN & INSPECT – SOLUTION TANK | IN SPEC | REPAIR | PROBLEM |
|---------------------------------|---------|--------|---------|
| Solution Fill Screen - Mesh | | | |
| Solution Fill Hose (Optional) | | | |
| Solution Inline Filter | | | |
| Vacuum Muffler Drain Hose | | | |
| Battery Drain Hose | | | |

| BRUSH CONDITION – SCRUB DECK | | | | | | | | |
|---|-----------------|-----------------|------------------------|--|--|--|--|--|
| Deck Curtains/Wipers | Good | Worn | Needs Replacement | | | | | |
| Brush Sockets: (2-Disk)/(4-Cylindrical) | Good | Worn | Needs Replacement | | | | | |
| Brush Drivers: (2-Disk)/(4-Cylindrical) | Good | Worn | Needs Replacement | | | | | |
| Scrub Brush Fiber Length | Brush 1 Length: | Brush 2 Length: | Rotated Brushes: Y / N | | | | | |

| CLEAN & INSPECT – SCRUB DECK | IN SPEC | REPAIR | PROBLEM |
|---------------------------------|---------|--------|---------|
| Scrub Deck Linkage Pivot Points | | | |
| Scrub Deck Lift Actuator | | | |
| Scrub Deck Level (Orbital Only) | | | |
| Scrub Motor Wires | | | |

| CLEAN & INSPECT - SQUEEGEE | IN SPEC | REPAIR | PROBLEM |
|-----------------------------------|---------|--------|---------|
| Remove and Wipe off Squeegee | | | |
| Check and Rotate Blades as Needed | | | |
| Caster Wheels and Height | | | |
| Pitch Adjust | | | |
| Check Pivot and Knobs | | | |
| Squeegee Vac Hose | | | |

| CLEAN & INSPECT – RECOVERY TANK | IN SPEC | REPAIR | PROBLEM |
|---------------------------------|---------|--------|---------|
| Recovery Tank Lid & Gasket | | | |
| Vacuum Float Ball Screen | | | |
| Vacuum Box White Filter | | | |
| 2" Round Final Vac Screen | | | |
| Solution Site Tube | | | |

| CLEAN & INSPECT – DRIVE | IN SPEC | REPAIR | PROBLEM |
|----------------------------------|---------|--------|---------|
| Drive Wheels & Casters Condition | | | |
| Grease Caster Swivel | | | |

PG. 1

PM Sheet



| | | | _ | | | | | | | | |
|---------------|-----------------------|--------------------|---------|------------------|---------------|--------|---------|------|--------|-----------|-----------|
| BATTERY #1 | HYDROMETER READING | WATER ((Circle | | WATEF (Circle | | L | 36V | | | | |
| Cell A | | Clear | Dark | Overfilled | Full | Low | | | | | |
| Cell B | | Clear | Dark | Overfilled | Full | Low | | | Α | (A) | (A) |
| Cell C | | Clear | Dark | Overfilled | Full | Low | | | В | Тв | В |
| Cell D | | Clear | Dark | Overfilled | Full | Low | | | 12VDC | 12VDC | 12VDC |
| Cell E | | Clear | Dark | Overfilled | Full | Low | | | C | C | C |
| Cell F | | Clear | Dark | Overfilled | Full | Low | | | | D | D |
| BATTERY #2 | HYDROMETER READING | WATER ((Circle | | WATEF (Circle | | L | | | E | Ğ | E |
| Cell A | | Clear | Dark | Overfilled | | Low | | | | | |
| Cell B | | Clear | Dark | Overfilled | Full | Low | | | F) | O F | F |
| Cell C | | Clear | Dark | Overfilled | Full | Low | | Batt | tery 3 | Battery 2 | Battery 1 |
| Cell D | | Clear | Dark | Overfilled | Full | Low | | _ | - | | _ |
| Cell E | | Clear | Dark | Overfilled | Full | Low | | + | | | |
| Cell F | | Clear | Dark | Overfilled | Full | Low | X - | ~ | 4 | ~~~ | >0 |
| BATTERY #3 | HYDROMETER READING | WATER (| | WATEF (Circle | | | ▼ 1 | | | | |
| Cell A | | Clear | Dark | Overfilled | Full | Low | X - | | | | <0 |
| Cell B | | Clear | Dark | Overfilled | Full | Low | | | | | |
| Cell C | | Clear | Dark | Overfilled | Full | Low | | | LE | AD (Pb) | |
| Cell D | | Clear | Dark | Overfilled | Full | Low | | | | (1.2) | |
| Cell E | | Clear | Dark | Overfilled | Full | Low | | | | | |
| Cell F | | Clear | Dark | Overfilled | Full | Low | | | | | |
| | NSPECT - BATTERIE | S | IN SPEC | | | REPAIR | PROBLEM | | | | |
| Battery Te | | | | | | | | | | | |
| Battery Cal | | | | | \rightarrow | | | | | | |
| Torque Bat | ttery Nuts 11ft/lbs | | | | - 1 | | | | | | |

| OPERATE & CONFIRM | IN SPEC | REPAIR | PROBLEM |
|--------------------------------|---------|--------|---------|
| Fill Solution Tank – ¾ Full | | | |
| Scrub & Dry | | | |
| Fine Tune Squeegee Adjustments | | | |

| COMMENTS & RECOMMENDATIONS | | | | |
|----------------------------|-------|------------|--|--|
| | | | | |
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| | | | | |
| Servicing Distributor: | | | | |
| | | | | |
| Technician's Name: | Date: | Signature: | | |
| Customer's Name: | Date: | Signaturo | | |
| Customer's Name. | Date. | Signature: | | |
| | | | | |

PG. 2

Battery Chargers

Console / WET / Domestic Chargers:



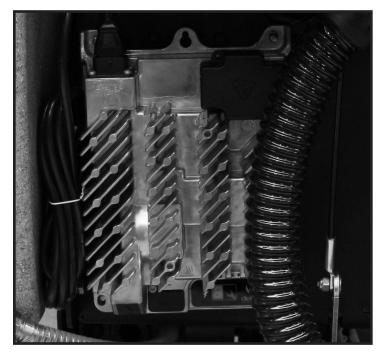


AC Power IN: 120VAC / 60Hz DC Power OUT: 36VDC / 25A

Please refer to OEM Charger Operating Instructions for more information.



Onboard / AGM / International Chargers:



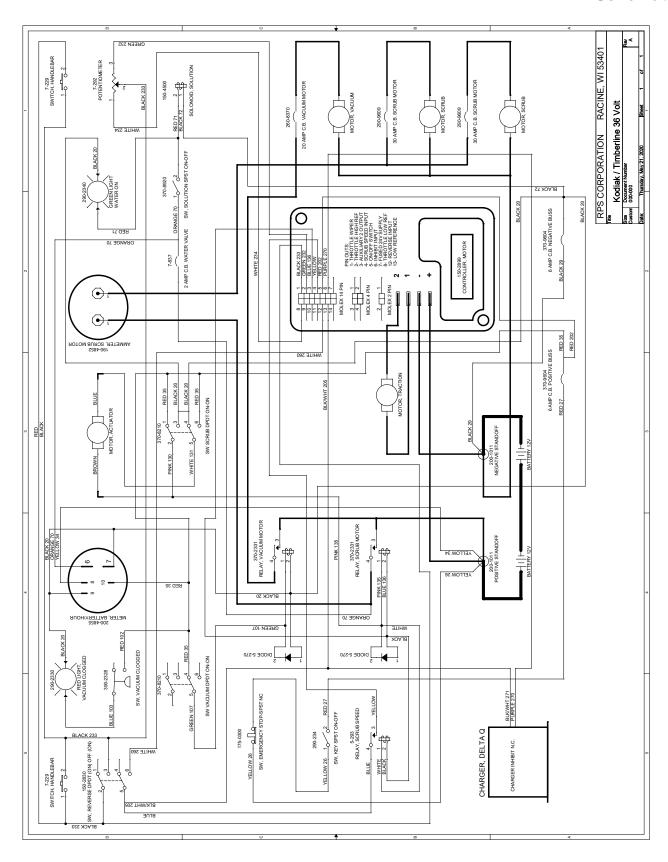


AC Power: 80-270VAC / 50-60Hz **DC Power OUT:** 36VDC / 18A

Please refer to OEM Charger Operating Instructions for more information.



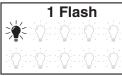
Schematics



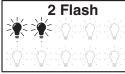
Status Light Error Codes

Status Light Guide

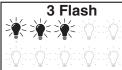
Below is a list of self-help actions. Try to use this list before you contact your service agent. Go to the number in the list which matches the number of indicator light flashes and follow the instructions.



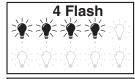
The battery needs charging, there is a bad connection to the battery or dependent on programming, may indicate that the battery lockout function is active and the controller is in a restricted mode of operation. Check the connections to the battery. If the connections are good, try charging the battery.



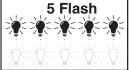
There is a bad connection to the motor. Check all connections between the motor and the controller.



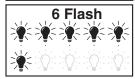
The motor has a short circuit to a battery connection. Contact your service agent.



The battery charge level has fallen below the Battery Lockout Level and the controller is inhibiting certain machine functions. Charge the battery.



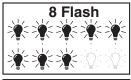
Not Used.



The controller is being inhibited from driving, this may be because the battery charger is connected.



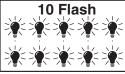
A throttle fault is indicated. Make sure that the throttle is in the rest position before switching on the machine.



A controller fault is indicated. Make sure that all connections are secure.



The parking brakes have a bad connection. Check the parking brake and motor connections. Make sure the controller connections are secure.



An excessive voltage has been applied to the controller. This is usually caused by a poor battery connection. Check the battery connections.

Status Light Codes after #125571 **Status Light Guide**

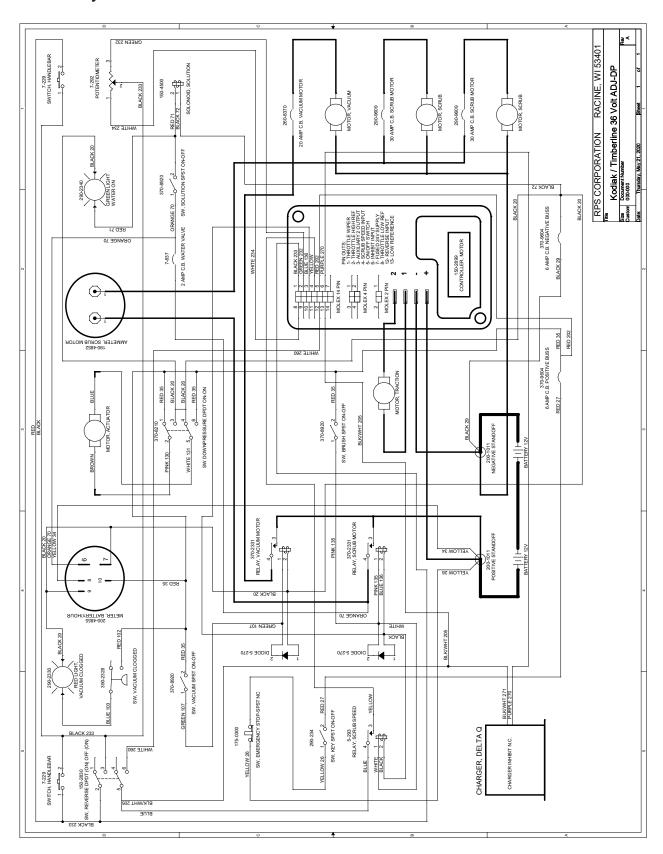
Below is a list of self-help actions. Try to use this list before you contact your service agent. Go to the number in the list which matches the number of indicator light flashes and follow the instructions. Flash

| гіазіі | |
|---------------|--|
| x1 🔆 | Motor Overcurrent Error (shutdown). The controller stopped the motor to protect the drive due to excessive current peak Restart the controller by cycling the keyswitch |
| x2 🔆 | Max temperature Error. The controller stopped the motor due to excessive temperature of the electronic power stage. Restart the controller by cycling the keyswitch after allowing the controller to cool down. |
| x3 🐺 | Motor I2T Error. The controller stopped the motor because the current was detected above the defined setpoint beyond the set time. Restart the controller by cycling the keyswitch after allowing the controller to cool down. |
| x4 🔆 | Battery voltage Error (value above minimum setpoint. The controller stopped the motor for insufficient battery voltage. Restart the controller by cycling the keyswitch after charging the battery. |
| x5 🧩 | Battery voltage Error (value above maximum setpoint). The controller stopped the motor for too high battery voltage. Restart the controller by cycling the keyswitch after restoring the normal battery level. |
| x8 🔆 | Battery threshold 4 warning. Voltage under the battery threshold 4. to restore, verify the battery voltage and then restart the controller. |
| x12 | Current threshold Error. The current absorbed by the motor was higher than the limiting current setpoint. Restart the controller by cycling the keyswitch. |
| x13 🎉 | Current throttling Error (time ended). The current absorbed by the motor was higher than the limiting current setpoint for longer than set. Restart the controller by cycling the keyswitch. |
| x15 | Motor disconnected Error. Current threshold Error. The current absorbed by the motor was higher than the limiting current setpoint.Restart the controller by cycling the keyswitch. |
| x16 ≹ | Maximum peak battery Error. The controller detected the battery ADC value higher than the setpoint. Restart the controller by cycling the keyswitch after checking the battery. |
| x17- ∳ | Minimum peak battery Error. The controller detected the battery ADC value lower than the setpoint. Restart the controller by cycling the keyswitch after checking the battery. |
| x23 ⋛ | Potentiometer fault Error. The controller detected a potentiometer value reading not correct. Restart the controller by cycling the keyswitch after checking the potentiometer wire/functionality. |
| x26 | Motor HW current limit Error. This error indicates that the controller is detecting shutdown signals due to high current. To restore verify the traction motor and the cables and then restart the machine. |
| x27 ⋛ | Charger Inhibit warning. When the charger is giving inhibit signal the controller disables all normal functionalities and goes in an error state. To restore the standard functionality, |

the controller is removed.

disconnect the Charger from the AC plug and be sure the inhibit signal from the charger to

Schematics Adjusted Down Pressure



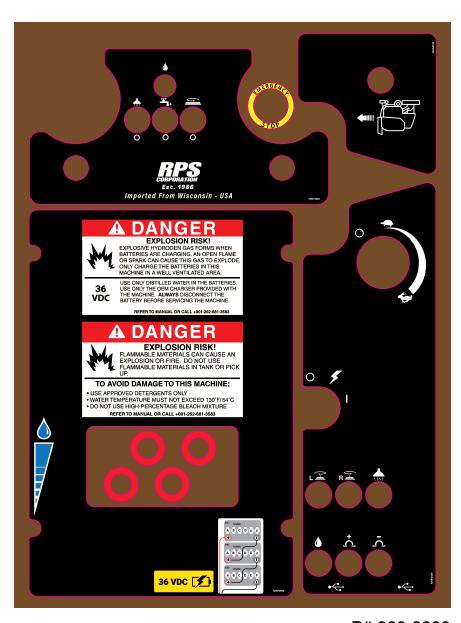
Decals

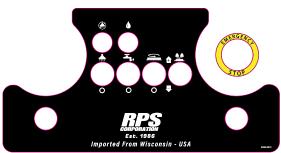




P# 260-7201

P# 260-1527





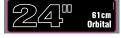
P# 260-2012



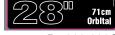


P# 260-026C





P# 260-024O



P# 260-028O

P# 260-2020





